

## **METEL OXIDE FILM RESISTOR (MOF)**

### **1. Applicable Scope**

**Applicable Scope :**This type standard specification is for use in consumer electronics , computer . telecommunication equipments....etc .

### **2. Part Number**

**It is composed by Type , Rated Wattage , Terminal Form , Character , Nominal Resistance and Tolerance .e.g.**

<b>MOF</b>	<b>W</b>	<b>P(M)</b>	<b>T (+-350PPM/°C)</b>	<b>Ω</b>	<b>J(±5%)</b>
<b>Type</b>	<b>Rate Wattage</b>	<b>Terminal Form</b>	<b>Characteristic</b>	<b>Nominal Resistance</b>	<b>Tolerance</b>

#### **2-1 Type**

**Metal Oxide Resistor is called “ MOF “ .**

#### **2-2 Rated Wattage**

**Show by “ W”, such as 1/4W, 1/2WS...5W.**

#### **2-3 Terminal For**

**Upon the shape of terminal , it has P form ,M form , and F form .**

#### **2-4 Characteristic**

**According with EIAJ-RC-2645 or MIL-R-11804.**

#### **2-5 Nominal Resistance**

**Ω 、 KΩ are its unit which is in accordance with JIS-C6402 ( E-96 series)**

#### **2-6 Tolerance**

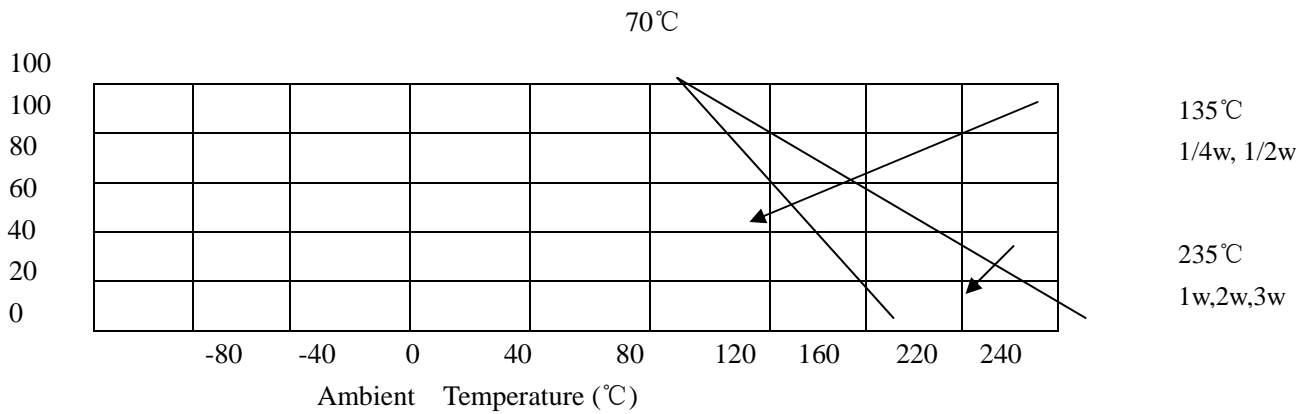
**It is measured by Bridge-method at room temperature**

**F±1% G±2% J±5% K±10%.**

# BMC components

### 3 Rated Power

Rated power is the value of Max load voltage specified at the ambient temperature of 70°C and shall meet the functions of electrical and mechanical performance .When the ambient temp surpasses above mentioned temperature , the value declines as following :



It is calculated as the following formula  $E = \sqrt{P \cdot R}$

However , in case the voltage calculated exceeds the maximum load voltage , such the maximum load . Voltage shall be regarded as its voltage , means whichever less.

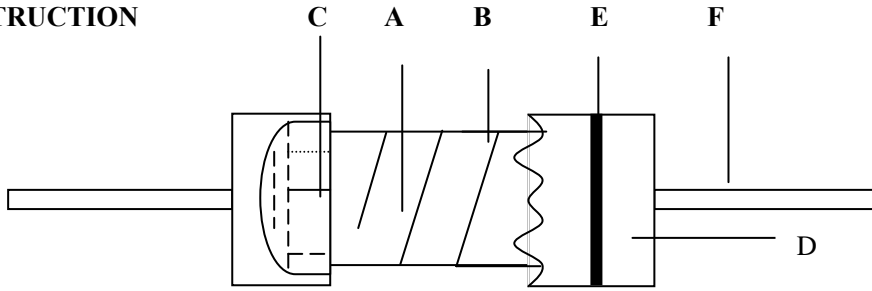
**E=Rated Continuous Working Voltage ( V )**

**P =Rated Power ( W )**

**R=Nominal Resistance Value (  $\Omega$  )**

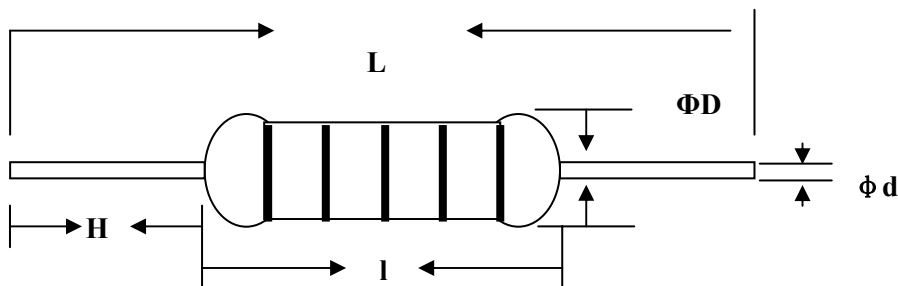
# BMCcomponents

## 4. CONSTRUCTION




- A: CERAMIC CORE ( HIGH CONDUCTIVITY )**
- B: METEL OXIDE FILM ( HIGH STABILITY )**
- C : END CAP(HIGH RELIABILITY FITTING BY ORIGINAL CAPPRESSING METHOD)**
- D : EPOXY RESIN(INSULATIVE LACQUER. SOLVEN-PROOF)**
- E: COLOR CODE(PER MIL & EIA STANDARDS PERMANENT**
- F LEAD WIRE ( CP WIRE )**

Power Rate	MAX Working Voltage	Max Overload Voltage	Dimensions					Value rage
			L	I	D	H	d±0.05	
1/4W	250V	500V	60	6.5±1.0	2.3±0.3	28±2.0	0.45	10Ω~100K
1/2w	350V	700V	60	9.5±1.0	3.2±0.5	26±2.0	0.50	0.1Ω~100K
1WS	350V	700V	60	9.5±1.0	3.2±0.5	26±2.0	0.50	
1W. 2WS	500V	1000V	60	11.5±1.0	4.5±1.0	25±2.0	0.70	
2W. 3WS	500V	1000V	60	15.5±1.0	5.0±1.0	23±2.0	0.70	
3W	500V	1000V	94	17.5±1.0	6.0±1.0	38±2.0	0.70	
5W	500V	1000V	94	24.5±1.0	8.0±1.0	35±2.0	0.70	



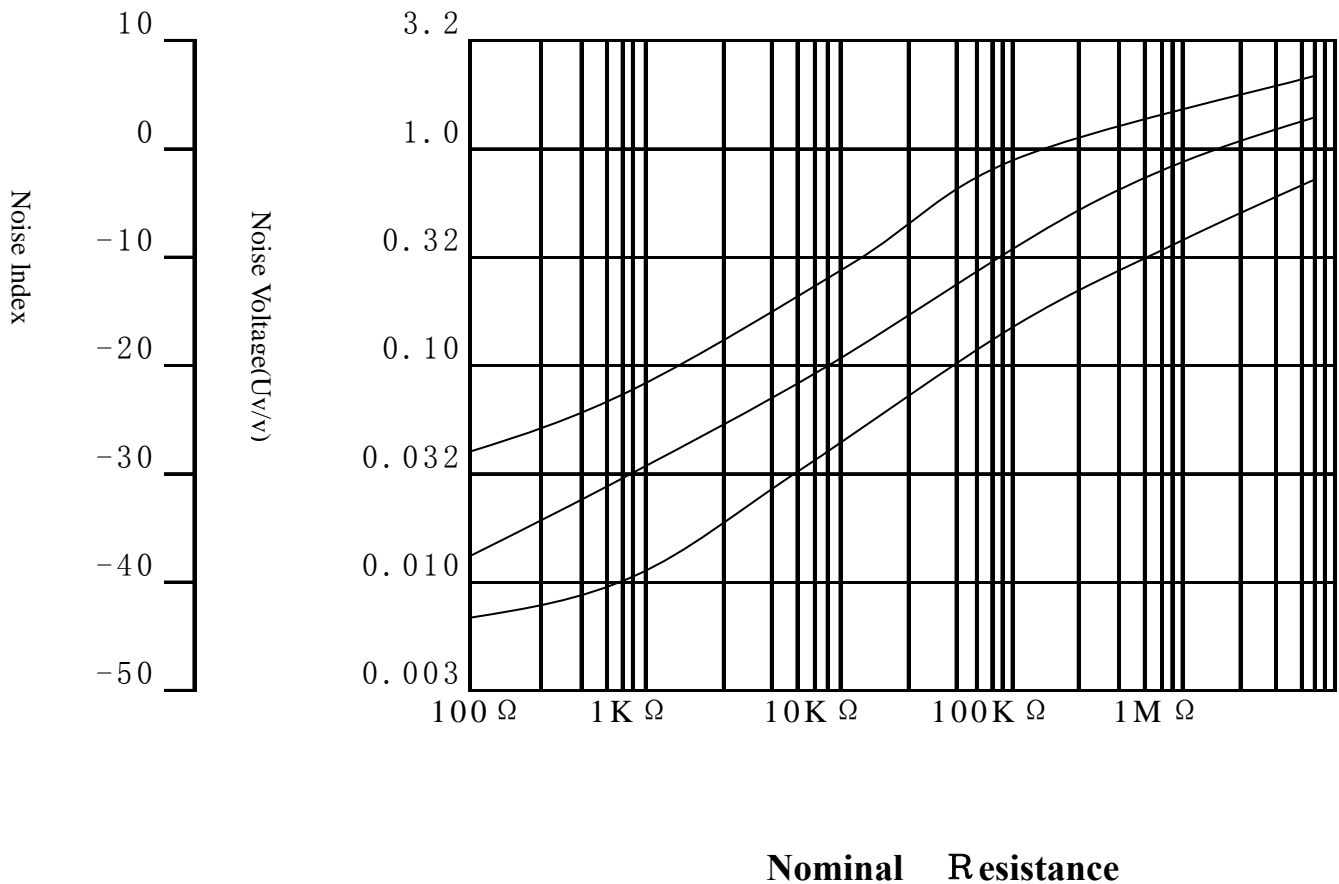
## 6. CHARACTERISTICS

ITEM	SPECIFICATIONS	TEST METHODS (JIS C5202)
DC RESISTANCE	ALLOWED UNDER R RATE TOLERANCE	5. 1 $10 \pm 1$ (mm) $10 \pm 1$ (mm) 
T, C, R	$\pm 350$ PPM/°C	5. 2 TEST TERMS 25°C/125°C
SHORT TIME OVERLOAD	Within $\pm (1\% + 0.05 \Omega)$	5. 5 PERMANENT RESISTANCE CHANGE AFTER THE APPLICATION OF A POTENTIAL OF 2.5 TIME RCWV FOR 5 SECONDS
INSULATION RESISTANCE	Over 1000M $\Omega$	5.6 PUT THE TEST ITEM INTO VBLOCK, DC 500V VOLTAGE 1MIN
INTERMITTENCE OVERLOAD VOLTAGE	Within $\pm (1\% + 0.05 \Omega)$	5.8 RESISTANCE CHANGE AFTER 1SECOND ON, 25 SECOND OFF 10000 CYCLES AT 4 TIMES RCMV
TENSILE STRENGTH	THE END OF LEAD WIRES AREN'T LOOSE	6.1 2.5kg, 30SEC
TORQUE STRENGTH		6.1 90° Bend, 5 TIMES
BENT STRENGTH		6.1 0.25KG, 90° bend, 2 times

ITEM	SPECIFICATIONS	TEST METHODS (JIS C5202)
RESISTANCE OF VIBRATION	Within $\pm (1\% + 0.05 \Omega)$ THE END OF LEAD WIRES AREN'T LOOSE	6.3 VIBRATION RANGE 10-55HZ FULL EXTENT 1.5mm, VIBRATION TO X, Y, Z AXIS FOR 2 HR
RESISTANCE TO SOLDERING HEAT	Within $\pm (1\% + 0.05 \Omega)$	6. 4 $350 \pm 10^\circ\text{C}$ $3 \pm 1$ (SEC)
ADHESION OF SOLDERABILITY	95% SURFACE OF TERMINAL COVERED BY SOLDER	6. 5 $230 \pm 5^\circ\text{C}$ $5 \pm 1$ (SEC)
RESISTANCE OF	NO ABNORMALITY IN	6. 9 SOLVENT APPOINTED BY JIS SOAK FOR 3MINS, THEN WIPE WITH

SOLVENT	APPEARANCE, EASY IDENTIFICATION	LINT AT ONCE
TEMPERATURE CYCLING	$\pm (1\%+0.05 \Omega)$	7. 1 -55°C/+88°C, 5CYCLING
LOAD LIFE IN HUMIDITY	$\pm (5\%+0.05 \Omega)$	7. 9 RESISTANCE CHANGE AFTER 1000HOURS (1.5HRS ON, 0.5HRS OFF) AT RCWV IN A HUMIDITY CHAMBER CONTROLLED AT 40 °C,AND 90-95%RELATIVE HUMIDITY

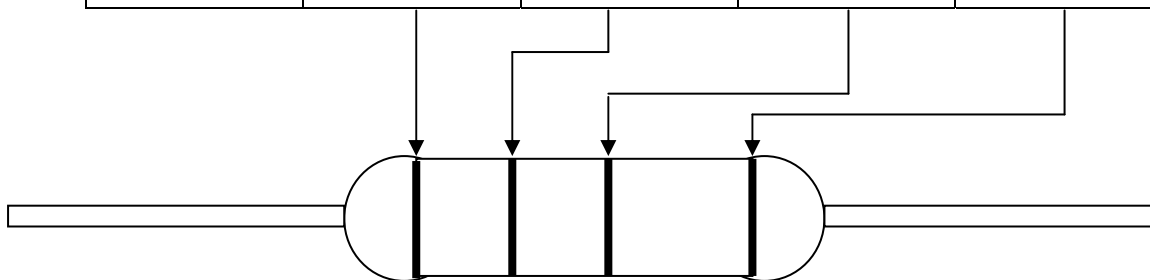
## 7. NOISE



# BMCcomponents

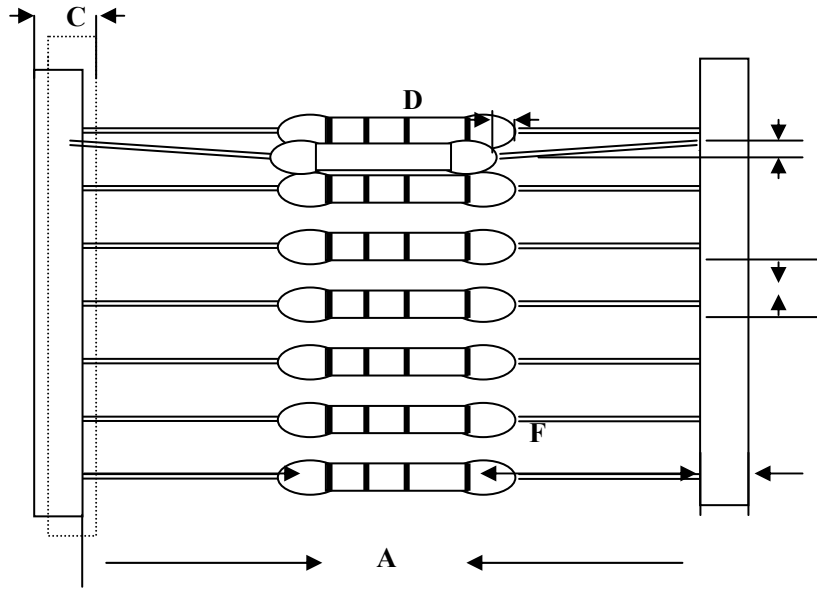
## 8. Color Coding

Color	1st significant	2nd significant	Multiplier	Tolerance
Silver			0.01	$\pm 10\%$ (K)
Golden			0.1	$\pm 5\%$ (J)
Black	0	0	1	
Brown	1	1	10	$\pm 1\%$ (F)
Red	2	2	100	$\pm 2\%$ (G)
Orange	3	3	1K	
Yellow	4	4	10K	
Green	5	5	100K	$\pm 0.5\%$ (D)
Blue	6	6	1M	$\pm 0.25\%$ (C)
Purple	7	7	10M	$\pm 0.1\%$ (B)
Gray	8	8		
White	9	9		



# BMC components

9-  
Type size



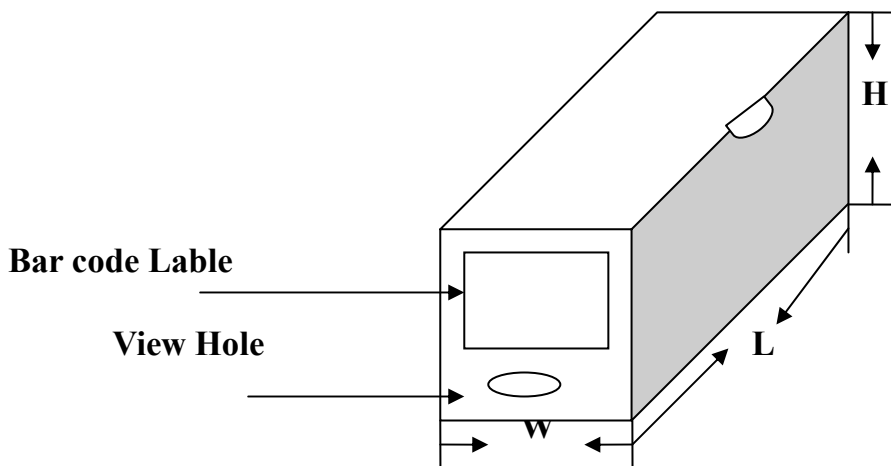
ITEM	T-52
A	52+1
B	5±0.5
C	5±1
D	Max0.8
E	Max1.2
F	6±1

Unit: mm

# BMCcomponents

## 10. PACKING

### 10-1 Taping Type



	<b>Wattage</b>	<b>L(mm)</b>	<b>W(mm)</b>	<b>H(mm)</b>	<b>Q'ty Pcs/box</b>
<b>T-52</b>	<b>1/4W,1/2WS</b>	<b>260</b>	<b>80</b>	<b>100</b>	<b>5000 Pcs</b>
	<b>1/2W,1WS</b>	<b>260</b>	<b>80</b>	<b>85</b>	<b>2000 Pcs</b>
	<b>1W,2WS</b>	<b>260</b>	<b>80</b>	<b>85</b>	<b>1000 Pcs</b>
	<b>2W,3WS</b>	<b>260</b>	<b>80</b>	<b>85</b>	<b>1000 Pcs</b>
<b>T-84</b>	<b>3W,5WS</b>	<b>270</b>	<b>110</b>	<b>92</b>	<b>500 Pcs</b>
	<b>5W</b>	<b>270</b>	<b>110</b>	<b>92</b>	<b>250 Pcs</b>

**Tolerance :  $\pm 5$ mm**



# BMCcomponents

**12 Note :**

**1-IN THE HIGH HUMIDLTY SITUATION, IT WILL MAKE THE SOLDERABILITY WORST. PLEASE PRESERVE THE RESISTORS IN 40°C,70RH BELOW**

**2-PLEASE DO NOT OPEN THE MINI PACKAGE WHEN YOU PRERVE IT**

**3- WHEN IN THE HIGH TEMPERATURE SITUATION, PLEASE ACCORD TO THE PICTURE OF “POWER,DERATING CURVE”REDUCE THE USE OF POWER RATING**

**4- SHOULD AVOID THE CONNECTOR OF RESTANCE REPLACED BY LARGE VOLTAGE AND POWER**

**5-DUE TO ITS SPECIAL MATERIAL OF PAINT,YOU MUST BE CAREFUL TO ITS WEAK APPEARANCE**

**6-AFTER CLEANING THE BODY, IT WILL MAKE THE FILM WEAKER.BUT IF YOU LET IT NATURE DRY WITHOUT TOUCHING OR PAINTING ANYTHING, THE RESISTORS WILL RECOVER ITS STRENGTH BY 20MINUTES**

**7. THE RESISTORS ARE REQUESTED NOT TO PLACE BY THE OTHER HEATING ACCESSOR WHICH WILL OBSRUCT THEIR HEAT DISSIPATI**

\*\*\*\*\*